## Tender specification:

## "Copipe HS" PE-Xc/AL/PE-Xb composition pipe

for surface heating and cooling systems as well as heating and sanitary installations.
The pipes and fittings are tested and registered under DVGW DW8501AT2407.
Oxygen tight three-layered composition pipe:

- inner layer made of crosslinked polyethylene (PE-Xc / dimensions 50 and 63 PE-Xb)
- aluminium pipe welded end to end
- outer layer made of crosslinked polyethylene (PE-Xb)
bonded by special layers
Technical data:
Max. operating pressure $\mathrm{p}_{\mathrm{s}}$ :
10 bar at $95^{\circ} \mathrm{C}$
16 bar (PN 16) for cold water
Bending radius, freely bended: $5 \times$ outer diameter (up to dimension 26)

| Composition pipe "Copipe HS" on rolls |  |  |  |  |  |
| :---: | ---: | ---: | ---: | ---: | ---: |
| Item no.: | Dim. | Length <br> per roll | Core $\varnothing$ <br> of roll | Outer $\varnothing$ <br> of roll | Height <br> of roll |
| 1501054 | $14 \times 2$ | 50 m | 510 mm | 780 mm | 90 mm |
| 1500154 | $14 \times 2$ | 100 m | 510 mm | 780 mm | 90 mm |
| 1500254 | $14 \times 2$ | 200 m | 510 mm | 780 mm | 190 mm |
| 1501055 | $16 \times 2$ | 50 m | 570 mm | 780 mm | 90 mm |
| 1500155 | $16 \times 2$ | 100 m | 450 mm | 780 mm | 90 mm |
| 1500255 | $16 \times 2$ | 200 m | 450 mm | 780 mm | 200 mm |
| 1500555 | $16 \times 2$ | 500 m | 440 mm | 950 mm | 250 mm |
| 1500158 | $18 \times 2$ | 100 m | 560 mm | 780 mm | 160 mm |
| 1500160 | $20 \times 2.5$ | 100 m | 480 mm | 780 mm | 190 mm |
| 1501060 | $20 \times 2.5$ | 50 m | 500 mm | 780 mm | 90 mm |
| 1501066 | $26 \times 3$ | 50 m | 1000 mm | 1190 mm | 230 mm |
| 1501072 | $32 \times 3$ | 50 m | 1000 mm | 1120 mm | 300 mm |


| Rods of composition pipe "Copipe HS" |  |  |  |
| :---: | :---: | :---: | :---: |
| Item no.: | Dim. | Length of <br> rod | Packing <br> unit |
| 1501555 | $16 \times 2$ | 5 m | 20 rods |
| 1501560 | $20 \times 2.5$ | 5 m | 13 rods |
| 1501566 | $26 \times 3$ | 5 m | 7 rods |
| 1501572 | $32 \times 3$ | 5 m | 5 rods |
| 1501580 | $40 \times 3.5$ | 5 m | 9 rods |
| 1501582 | $50 \times 4.5$ | 5 m | 4 rods |
| 1501584 | $63 \times 6.0$ | 5 m | 3 rods |

Pipe dimensions for press connection system (outer diameter x wall thickness): $16 \times 2 \mathrm{~mm}, 20 \times 2.5 \mathrm{~mm}, 26 \times 3 \mathrm{~mm}, 32 \times 3 \mathrm{~mm}$, $40 \times 3.5 \mathrm{~mm}, 50 \times 4.5 \mathrm{~mm}, 63 \times 6 \mathrm{~mm}$

Pipe dimensions for screwed connection system (outer diameter $x$ wall thickness): $14 \times 2 \mathrm{~mm}, 16 \times 2 \mathrm{~mm}, 18 \times 2 \mathrm{~mm}, 20 \times 2.5 \mathrm{~mm}$, $26 \times 3 \mathrm{~mm}, 32 \times 3 \mathrm{~mm}$
$16 \times 2 \mathrm{~mm}$ and $20 \times 2.5 \mathrm{~mm}$ also available with $4 \mathrm{~mm}, 6 \mathrm{~mm}$ or 9 mm insulation layer; meet the requirements of DIN 1988 for the protection of potable water installations (cold) against warming up and condensation. The pipe with 9 mm insulation layer fulfils the insulation requirements according to the German Energy Saving Directive (EnEV) and DIN 1988.

Subject to technical modifications without notice.
Product range 2
ti 274-EN/20/MW
Edition 2017

"Copipe HS" PE-Xc/AL/PE-Xb

| Composition pipe "Copipe HS" on rolls <br> with 4 mm insulation |  |  |
| :---: | :---: | :---: |
| Item no.: | Dim. | Length per roll |
| 1501155 | $16 \times 2$ | 50 m |
| 1501160 | $20 \times 2.5$ | 50 m |
| Composition pipe "Copipe HS" on rolls |  |  |
| with 6 mm insulation |  |  |

$14 \times 2 \mathrm{~mm}, 16 \times 2$ and $20 \times 2.5 \mathrm{~mm}$ also available within black, corrugated protective tube; offers additional protection against damage, UV rays and condensation.

| Composition pipe "Copipe HS" on rolls <br> within protective tube (corrugated tube) |  |  |
| :---: | :---: | :---: |
| Item no.: | Dim. | Length per roll |
| 1501254 | $14 \times 2$ | 50 m |
| 1501255 | $16 \times 2$ | 50 m |
| 1501260 | $20 \times 2.5$ | 50 m |

